

Date: Tuesday, 13/01/2009 1:11:52 PM  
 User: Melanie Fauteux

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET  
 Job Number : 44725  
 Estimate Number : 10776  
 P.O. Number :  
 This Issue : 13/01/2009 S.O. No. :  
 Prsht Rev. : NC Part Number : D33073  
 Drawing Number : D3307 REV. A  
 Project Number : N/A  
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : A  
 Material :  
 Previous Run : 42762 Due Date : 13/01/2009 Qty: 10 Um: Each  
 Written By :  
 Checked & Approved By : UMF 09-1-13  
 Comment : Est: A 04.09.24 New issue KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3245 Gasket



Comment: Qty.: 0.2699 sf(s)/Unit Total : 2.6985 sf(s)  
 Gasket 35607 B 9-1-31

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3307  
 Dwg Rev: A  
 Prog Rev: A

B 9-1-31

(19)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-1-31

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 020202 (18)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
 Location: 177

9/2/2

(19)

80

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: GASKET

Job Number: 44725

Part Number: D33073

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# FIRST ARTICLE INSPECTION CHECKLIST

<b>X</b>	<b>First Article</b>	<b>X</b>	<b>Prototype</b>
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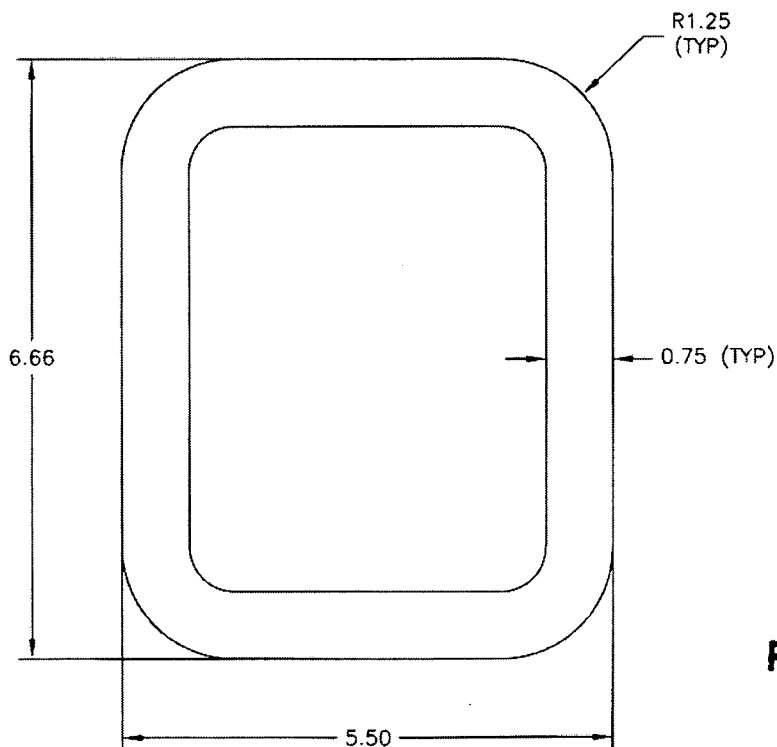
Measured by: RB	Audited by: S	Prototype Approval: 1
Date: 9-1-31	Date: 09/02/02	Date: 7

H:\FORMS\Ofratly Assurance\approved QA\FAI revD



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3307	REV. A SHEET 2 OF 2
DATE 04.09.23		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:2

RELEASED  
65-01.18 [Signature]



REFERENCE ONLY

**D3307-3 GASKET**

**D3307-3 NOTES:**

- 1) MATERIAL: DURABLE BLACK GASKET 0.035 THICK MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2) OR MIL-G-12803A (GRADE P-1161A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

#44725

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